



Date: October 2014

DATA SHEET | TECHNICAL DATA | BISONBORD

PROPERTY	TEST METHOD	UNITS	SABS EN 312 – 5 : 2003			
THICKNESS		mm	9-12mm	16-18mm	22-25mm	28-32mm
Thickness Tolerance: Sanded (within and between boards)	EN 324-1	mm (max)	± 0.3			
Thickness Tolerance: Unsanded	EN 324-1	mm (max)	- 0.3 to + 1.7			
Length & Width Tolerance	EN 324-1	mm/m (max)	± 5			
Edge Straightness Tolerance	EN 324-2	mm/m (max)	1.5			
Edge Squareness Tolerance	EN 324-2	mm/m (max)	2.0			
Moisture Content	EN 322	% (max)	5 to 13			
Density variation within board	EN 323	% (max)	± 10			
Bending Strength (MOR)	EN 310	MPa (min)	13	13	11.5	10
Modulus of Elasticity (MOE)	EN 310	MPa (min)	1800	1600	1500	1350
Internal Bond Strength	EN 319	MPa (min)	0.40	0.35	0.30	0.25
Surface Soundness	EN 311	MPa (min)	0.8			
Formaldehyde Potential	EN 120	mg/100g	Either Class E1 or Class E2			
Toluene Run Test	BS EN 382-1:1993	mm (min)	>250			
Fire Rating	SABS 0177	Class	Class 5			
NOTES:	CLASS E1 < 8mg/100g CLASS E2 < 30mg/100g Application Type: P2 – Boards for interior fitments (including furniture) for use in dry conditions					

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